

# TOP BOARD

Top Board is typically used during the manufacturing of engineered or agglomerated stone and is a more sustainable alternative to rubber. It is supplied with a coating according to customer requirements to control the penetration of oils.

## KEY FEATURES & BENEFITS

- Good tensile and tear strength & increased flexibility
- Made from natural fibers
- Sheeting options available

## APPLICATIONS

- Engineered or agglomerated stone used to produce composite, quartz & artificial stone products for kitchen worktops, bathroom countertops, flooring, facades & walls



Top Board

## STANDARD SIZES

Grammage	Standard widths	Standard roll diameters	
		Internal Ø	Outside Ø
120 g/m <sup>2</sup>	widths to suit customer up to 3400 mm (max)	Ø 76 - 154 mm	Ø 250 - 1200 mm

## TECHNICAL DATA

Property	Unit	Top Board	Top Board S
Thickness	µm	123 ± 5	123 ± 5
Grammage*	g/m <sup>2</sup>	120	120
Tensile Strength MD	N/mm <sup>2</sup>	≥ 80	≥ 80
Tensile Strength CMD	N/mm <sup>2</sup>	≥ 35	≥ 35
Elongation MD	%	≥ 1.7	≥ 1.5
Elongation CMD	%	≥ 6	≥ 5.5
Smoothness (Bekk) - Wire	seconds	≥ 50	≥ 50
Smoothness (Bekk) - Felt	seconds	≥ 40	≥ 40
Cobb	g/m <sup>2</sup>	15-30	15-30
Moisture Content	%	≤ 8.5	≤ 8.5
Tear Strength MD	mN	≥ 900	≥ 900
Tear Strength CMD	mN	≥ 1100	≥ 1100
Stiffness, min MD	mN	≥ 15	≥ 15
Stiffness, min CMD	mN	≥ 5	≥ 5

\* Other grammages available upon request

Rev. 08.23